

## SAFETY DATA SHEET

### V411 Black Ink

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product name V411 Black Ink

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

Identified uses Industrial Inkjet Ink

**1.3. Details of the supplier of the safety data sheet**

Supplier Encods Trade and Consultancy Ltd  
Grosvenor House, 11 St. Paul's Square  
Birmingham, B3 1RB  
[sales@encods.com](mailto:sales@encods.com)  
[www.encods.com](http://www.encods.com)

**Emergency telephone number**

Emergency telephone +44 1948 662629

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification (EC 1272/2008)**

Physical hazards Flam. Liq. 2 - H225  
Health hazards Eye Irrit. 2 - H319 STOT SE 3 - H336  
Environmental hazards Aquatic Chronic 3 - H412

**Human health** Vapours and spray/mists in high concentrations are narcotic. Symptoms following overexposure may include the following: Headache. Fatigue. Dizziness. Nausea, vomiting. Irritating to eyes. Repeated exposure may cause skin dryness or cracking.

**Environmental** Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Physicochemical** The product is highly flammable. Vapours may form explosive mixtures with air.

**Composition Comments****2.2. Label elements****Hazard pictograms**

Signal word Danger

## V411 Black Ink

<b>Hazard statements</b>	H225 Highly flammable liquid and vapour. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H412 Harmful to aquatic life with long lasting effects.
<b>Precautionary statements</b>	P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P240 Ground and bond container and receiving equipment. P241 Use explosion-proof electrical equipment. P242 Use non-sparking tools. P243 Take action to prevent static discharges. P261 Avoid breathing vapour/ spray. P264 Wash contaminated skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312 Call a POISON CENTRE/doctor if you feel unwell. P337+P313 If eye irritation persists: Get medical advice/ attention. P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish. P403+P233 Store in a well-ventilated place. Keep container tightly closed. P403+P235 Store in a well-ventilated place. Keep cool. P405 Store locked up. P501 Dispose of contents/ container in accordance with national regulations.
<b>Contains</b>	BUTANONE, PROPAN-2-OL

### 2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

<b>BUTANONE</b>	<b>76%</b>
CAS number: 78-93-3	EC number: 201-159-0
<b>Classification</b> Flam. Liq. 2 - H225 Eye Irrit. 2 - H319 STOT SE 3 - H336	
<b>tert-ALKYL(C12-C14)AMMONIUMbis[1-[2- &amp; [5-(1,1 &amp; ...,</b>	<b>4.7%</b>
<b>Mixture EC No 403-720-7</b>	
CAS number: 117527-94-3	EC number: 403-720-7
<b>Classification</b> Aquatic Chronic 2 - H411	

## V411 Black Ink

<b>PROPAN-2-OL</b>	<b>1.9%</b>
CAS number: 67-63-0	EC number: 200-661-7
<b>Classification</b> Flam. Liq. 2 - H225 Eye Irrit. 2 - H319 STOT SE 3 - H336	
<b>Benzoate Esters</b>	<b>0.19%</b>
CAS number: —	
<b>Classification</b> Aquatic Chronic 3 - H412	

The full text for all hazard statements is displayed in Section 16.

**Composition comments**      The data shown are in accordance with the latest EC Directives.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

<b>General information</b>	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Never give anything by mouth to an unconscious person. Get medical attention if any discomfort continues.
<b>Inhalation</b>	Place unconscious person on their side in the recovery position and ensure breathing can take place. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if any discomfort continues.
<b>Ingestion</b>	Rinse mouth thoroughly with water. Give plenty of water to drink. Give milk instead of water if readily available. Keep affected person under observation. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.
<b>Skin contact</b>	Immediately remove contaminated clothing. Rinse immediately with plenty of water. Remove contaminated clothing.
<b>Eye contact</b>	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

#### 4.2. Most important symptoms and effects, both acute and delayed

<b>General information</b>	If adverse symptoms develop as described the casualty should be transferred to hospital as soon as possible.
<b>Inhalation</b>	Unlikely route of exposure.
<b>Ingestion</b>	May be harmful if swallowed.
<b>Skin contact</b>	May cause irritation.
<b>Eye contact</b>	Causes serious eye irritation.

#### 4.3. Indication of any immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	No recommendation given, but first aid may still be required in case of accidental exposure, inhalation or ingestion of this chemical. If in doubt, GET MEDICAL ATTENTION PROMPTLY!
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### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

## V411 Black Ink

**Suitable extinguishing media** Extinguish with the following media: Alcohol-resistant foam. Carbon dioxide (CO<sub>2</sub>). Dry chemicals, sand, dolomite etc. Do not use water, if avoidable.

### 5.2. Special hazards arising from the substance or mixture

**Specific hazards** The product is flammable. Heating may generate flammable vapours. Thermal decomposition or combustion products may include the following substances: Toxic gases or vapours.

### 5.3. Advice for firefighters

**Protective actions during firefighting** Control run-off water by containing and keeping it out of sewers and watercourses.

**Special protective equipment for firefighters** Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions** Wear protective clothing as described in Section 8 of this safety data sheet.

### 6.2. Environmental precautions

**Environmental precautions** Do not discharge into drains or watercourses or onto the ground. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible.

### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up** Keep combustible materials away from spillage. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage.

### 6.4. Reference to other sections

**Reference to other sections** For waste disposal, see section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

**Usage precautions** Avoid spilling. Avoid contact with skin and eyes. Do not wear contact lenses. Keep away from heat, sparks and open flame. Static electricity and formation of sparks must be prevented. Use explosion proof electric equipment. Eye wash facilities and emergency shower must be available when handling this product. During application and drying, solvent vapours will be emitted.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage precautions** Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep only in the original container.

**Storage class** Flammable liquid storage.

### 7.3. Specific end use(s)

**Information about fire- and explosion protection**

## SECTION 8: Exposure controls/Personal protection

### 8.1. Control parameters

#### Occupational exposure limits

## V411 Black Ink

### BUTANONE

Long-term exposure limit (8-hour TWA): WEL 200 ppm(Sk) 600 mg/m<sup>3</sup>(Sk)

Short-term exposure limit (15-minute): WEL 300 ppm(Sk) 899 mg/m<sup>3</sup>(Sk)

### PROPAN-2-OL

Long-term exposure limit (8-hour TWA): WEL 400 ppm 999 mg/m<sup>3</sup>

Short-term exposure limit (15-minute): WEL 500 ppm 1250 mg/m<sup>3</sup>

WEL = Workplace Exposure Limit.

**Ingredient comments** WEL = Workplace Exposure Limits

### 8.2. Exposure controls

#### Protective equipment



#### Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.

#### Eye/face protection

Contact lenses should not be worn when working with this chemical. The following protection should be worn: Chemical splash goggles.

#### Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible.

#### Other skin and body protection

Use engineering controls to reduce air contamination to permissible exposure level. Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapour contact. Provide eyewash station and safety shower.

#### Hygiene measures

Provide eyewash station. Wash promptly if skin becomes contaminated. Promptly remove non-impervious clothing that becomes contaminated. When using do not eat, drink or smoke.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Colour</b>	Black.
<b>Odour</b>	Solvent.
<b>Melting point</b>	-86°C
<b>Initial boiling point and range</b>	79.6°C @
<b>Flash point</b>	-9°C
<b>Viscosity</b>	1 - 10 cP @ 20°C

### 9.2. Other information

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

### 10.2. Chemical stability

**Stability** No particular stability concerns.

### 10.3. Possibility of hazardous reactions

### 10.4. Conditions to avoid

**Conditions to avoid** Avoid heat, flames and other sources of ignition.

## V411 Black Ink

### 10.5. Incompatible materials

### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Oxides of carbon. Protection against nuisance dust must be used when the airborne concentration exceeds 10 mg/m<sup>3</sup>.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

**Inhalation** Gas or vapour in high concentrations may irritate the respiratory system. Symptoms following overexposure may include the following: Coughing. Vapours have a narcotic effect. Symptoms following overexposure may include the following: Headache. Fatigue. Dizziness. Nausea, vomiting.

**Ingestion** Gastrointestinal symptoms, including upset stomach.

**Skin contact** Repeated exposure may cause skin dryness or cracking.

**Eye contact** Irritating to eyes. Symptoms following overexposure may include the following: Redness. Pain.

## SECTION 12: Ecological information

**Ecotoxicity** Harmful to aquatic life with long lasting effects.

### 12.1. Toxicity

### 12.2. Persistence and degradability

### 12.3. Bioaccumulative potential

### 12.4. Mobility in soil

### 12.5. Results of PBT and vPvB assessment

### 12.6. Other adverse effects

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**General information** Waste should be treated as controlled waste. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

**Disposal methods** Absorb in vermiculite, dry sand or earth and place into containers. Dispose of waste via a licensed waste disposal contractor. Containers should be thoroughly emptied before disposal because of the risk of an explosion.

## SECTION 14: Transport information

### 14.1. UN number

**UN No. (ADR/RID)** 1210

**UN No. (IMDG)** 1210

**UN No. (ICAO)** 1210

### 14.2. UN proper shipping name

**Proper shipping name (ADR/RID)** PRINTING INK

**Proper shipping name (IMDG)** PRINTING INK

**Proper shipping name (ICAO)** PRINTING INK

## V411 Black Ink

Proper shipping name (ADN) PRINTING INK

### 14.3. Transport hazard class(es)

ADR/RID class	3
ADR/RID label	3
IMDG class	3
ICAO class/division	3

Transport labels



### 14.4. Packing group

ADR/RID packing group	II
IMDG packing group	II
ICAO packing group	II

### 14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

### 14.6. Special precautions for user

EmS F-E, S-D

Emergency Action Code •3YE

Hazard Identification Number 33  
(ADR/RID)

Tunnel restriction code (D/E)

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

#### SECTION 15: Regulatory information

##### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716).  
EH40/2005 Workplace exposure limits.

##### 15.2. Chemical safety assessment

#### SECTION 16: Other information

Revision date	22/06/2020
Revision	5
Supersedes date	31/01/2020
SDS number	20966

## V411 Black Ink

### **Hazard statements in full**

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

The advice given in this document is based on the present state of our knowledge and that of our supplier. We provide it in good faith, but cannot accept any liability for the advice given. The data is intended to describe the product from the point of view of safety requirements and should not therefore be construed as guaranteeing specific properties of the product. The Encods shall not be held liable for any damage resulting from handling or from contact with this product.